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Date of deferred publication of the search report: 27.12.90 Bulletin 90/52  Applicant: MITSUI PETROCHEMICAL INDUSTRIES, LTD.
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(9) Information recording media.

An information recording medium (1) comprising a disc substrate (2) having at least laminated thereon a recording layer (3) and a central hole (5), and a magnetic clamping hub (6a) fitted into said central hole (5), said magnetic clamping hub (6a) having a spindle hole (8) at the center of a base portion (7) thereof, a cylindrical first upstand portion (9) rising

from the outer periphery of the base portion (7), an upper flange portion (10) extending from the outer periphery of the upper end of the first upstand portion (9) and attached to an inner peripheral surface of the disc substrate (2) at the junction of the upstand portion (9) and the upper flange portion (10).

## FIG.1

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	21 18 9 8 5 19
4 3	( 10 / ) ( ( ( ) )
2	20 60 22 7



## EUROPEAN SEARCH REPORT

Application Number

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	Citation of document with ind	ERED TO BE RELEVA	Refevant	CLASSIFICATION OF THE
Category	of relevant pass		to claim	APPLICATION (Int. Cl.4)
A	PATENT ABSTRACTS OF JAPA vol. 11, no. 331 (P-630) & JP-A-62 114180 (SONY C * the whole document *	(2778) 29 October 1987,	1, 2, 4	G11B23/00
A	US-A-4562505 (EDWARD MRC * claim 1; figures 1-5 '	-	1, 2	
A	GB-A-2161977 (TDK CORPOR * page 2, lines 31 - 44;		1, 2	
A	GB-A-2082372 (SONY CORPC * page 9, lines 45 - 50;		1, 2	
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				TECHNICAL FIELDS
		•		SEARCHED (Int. Cl.4)
		•		G11B
				1
	The present search report has b	pen drawn un for all claims		
	Place of search	Date of completion of the search	1	Examiner
	BERLIN	09 OCTOBER 1990		ERARD E.A.S.
CATEGORY OF CITED DOCUMENTS  T: the E: eat X: particularly relevant if taken alone V: narticularly relevant if combined with another D: do		E : earlier pater after the fill other D : document c	inciple underlying it document, but p ng date ited in the applica ted for other reaso	ublished on, or iion
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